

ENGINEERING CHANGE NOTICE

| | | | |
|--------------------------------|--------------------------------|---------------------------------------|--|
| DART AEROSPACE LTD | | ECN #: 790 | |
| Date: 06.03.31 | | | |
| Project No: D412-702 | Created By: CP | Checked By: # | |
| Project Name: Shoulder Harness | Approved By: (Proj. Manager) # | Approved By: (Management if reqd) N/A | |

Description of Change:

Release DSI 9312 Rev B
DSI 9324 Rev A

| Engineering Actions | Yes | No | Responsible | To happen by: | Complete |
|---|-----|----|-------------|---------------|----------------|
| Required Documents Under Review? | ✓ | | CP | ASAP | 06.04.04 CP |
| Update Blue/Pink Folder/Electronic File | ✓ | | KT | 06.04.03 | 06.04.03 KT |
| Update DSI Folder/Electronic File | ✓ | | KT | 06.04.03 | 06.04.03 KT |
| Update D-Part Master Binder | | ✓ | | | |
| Update Grey Project Binder | ✓ | | CP | ASAP | 06.04.05 CP |
| Update DEO/DSI Binder | ✓ | | CP KT | 06.04.03 | 06.04.03 KT |
| Update Master Document List (MDL) | ✓ | | KT | 06.04.03 | 06.04.03 KT |
| Update Drawing Approval Record (DR) | ✓ | | KT | 06.04.03 | 06.04.03 KT |
| Update Change Record Form | | ✓ | | | |
| Move Electronic File | ✓ | | KT | 06.04.03 | 06.04.03 KT |
| Notify TCA of Change | ✓ | | KT/DS | 06.04.31 | MA # 06.06.28 |
| Notify FAA of Change | | ✓ | | | |
| Update QSI 021 (TC/FAA STC) | | ✓ | | | |
| Update QSI 036 (K-Kits) | | ✓ | | | |
| Scan Documents | ✓ | | KT | 06.04.03 | 06.04.03 KT |
| Update Accpac Database | | ✓ | | | |
| Update Access Database | | ✓ | | | |
| Verification ARC | | ✓ | | | |
| Create/Update STC Approval List | | ✓ | | | |
| Update Prod. Dev. Summary | | ✓ | | | |
| Create/Update COSS (Estimate/BOM) | ✓ | | JLM | 06.04.03 | 06.04.03 JLM |
| Create/Update PPP's | | ✓ | | | |
| Update Paperwork Kits in Production | ✓ | | KT/DH | ASAP | 06.04.07 KT/DH |
| Update Paperwork Kits in Stock | ✓ | | LL/KT | ASAP | 06.04.06 LL/KT |
| Rework/Scrap Current Production | ✓ | | LL | ASAP | 06.04.06 LL |
| Rework/Scrap Kits in Stock? | ✓ | | LL | ASAP | 06.04.06 LL |
| Update Qpulse | | ✓ | | | |
| Create/Update Controlled PDF Dwgs | ✓ | | KT | 06.04.03 | 06.04.03 KT |
| Create/Update FAI sheets | | ✓ | | | |
| Create/Update CNC Programs | | ✓ | | | |
| Create/Update Tooling | | ✓ | | | |
| Create/Update DXF File | | ✓ | | | |
| MPP required? | | ✓ | | | |
| Notify Previous Customers | ✓ | | Peggy / CP | ASAP | 06.04.05 CP |
| Notify Eurocopter France | | ✓ | | | |

NDL
NOT
REQD
4/06.04.05

Notes:

- Add -8/8/8 MS24644-5154 screws to D412-702-011/-013/-017/-021/-023/-027 /-033 kits per DSI 9312 Rev B & DSI 9324 Rev A. Also add DSIs to existing kits
- Send DSIs to customers who complained about screw length and/or wanted to install 4 straps on one seat bar (UH-1, D412-702-033 only)
- Add DSI 9324 to aforementioned kits, replace DSI 9312 Rev A with DSI 9312 Rev B

ECN Complete: #

Date: 06.06.28

Chris Provencal

From: Chris Provencal [cprovencal@dartaero.com]
Sent: April 3, 2006 9:26 AM
To: Linda Lacelle (E-mail)
Cc: Kim Johnston (E-mail)
Subject: Shoulder harness kits

Linda,

I placed the D412-702-011/-013/-017/-021/-023/-027/-033 shoulder harness kits under review. They need to have MS24694-S154 screws added in equal quantity to the -S152 screws already in the kits. They also need DSI 9312 Rev.A replaced with DSI 9312 Rev.B, and DSI 9324 Rev.A added. There is an ECN for this, its #790.

Sincerely,

Chris Provencal

DART Aerospace Ltd.

Email....cprovencal@dartaero.com

Phone...613-632-3336

Fax.....613-632-4443